

FIG. 1

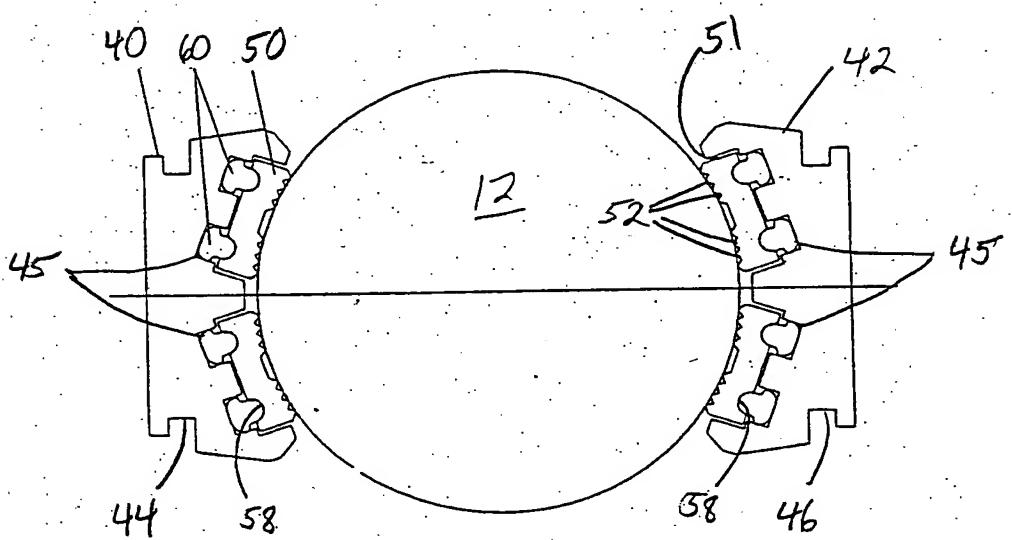
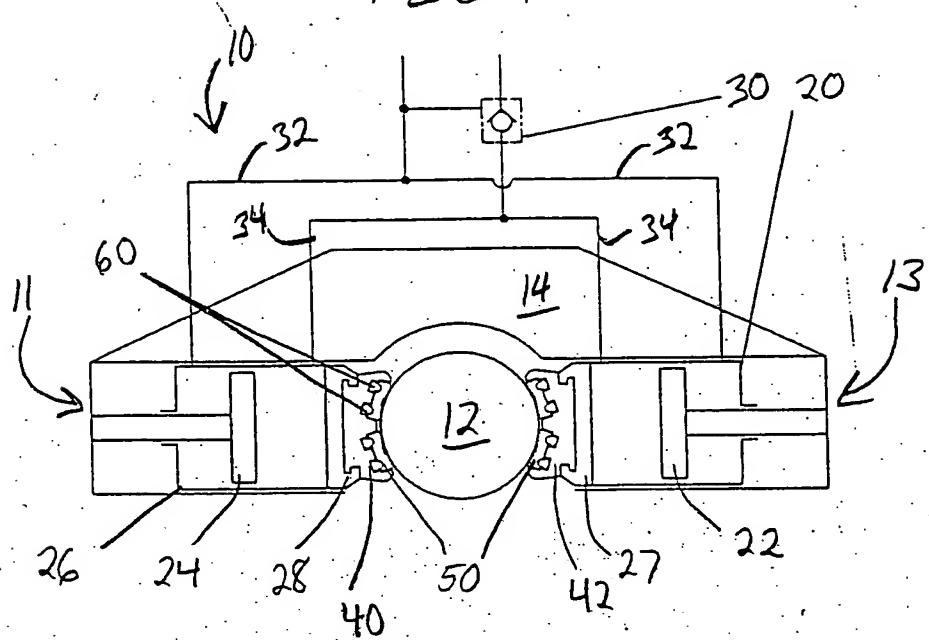


FIG. 2A

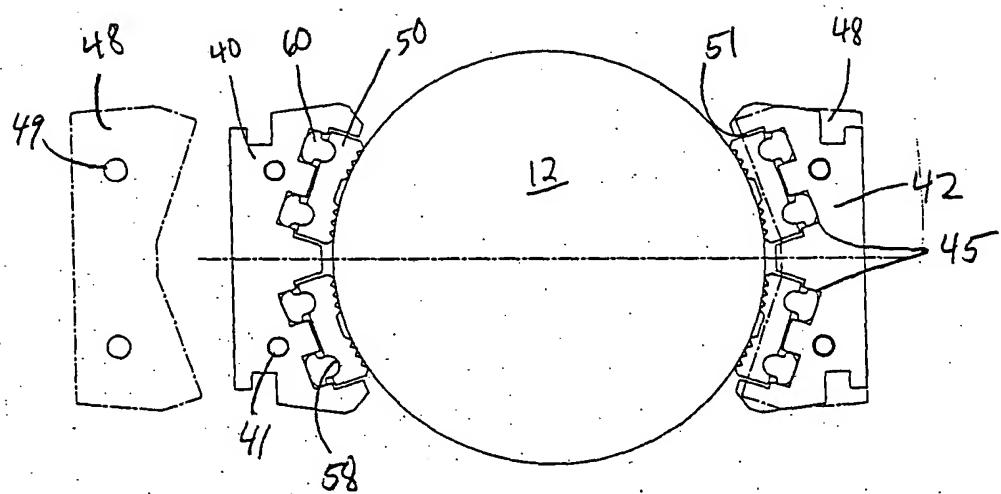


FIG. 2B

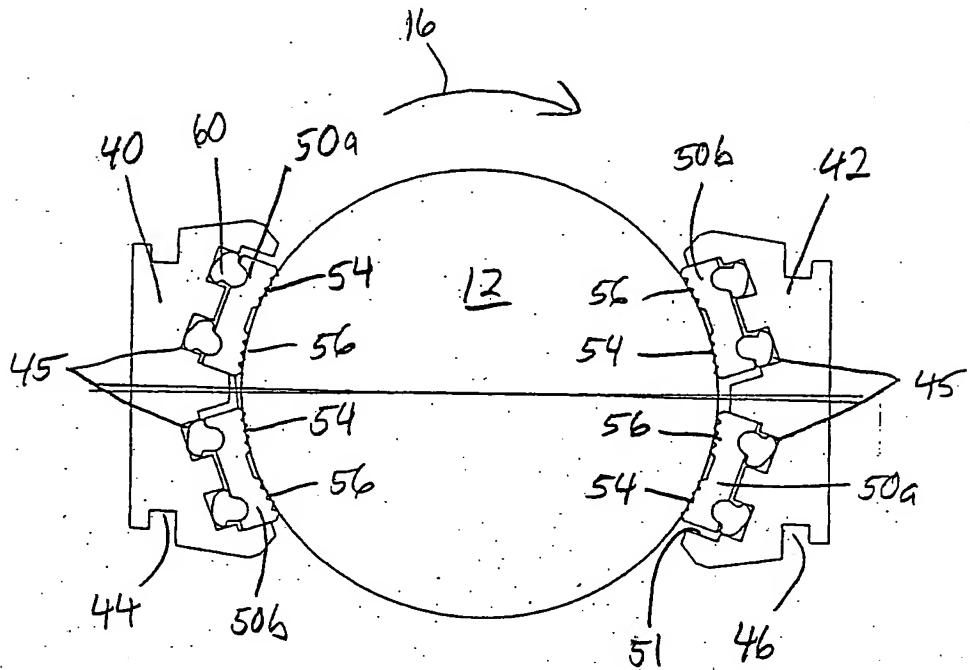


FIG. 3A

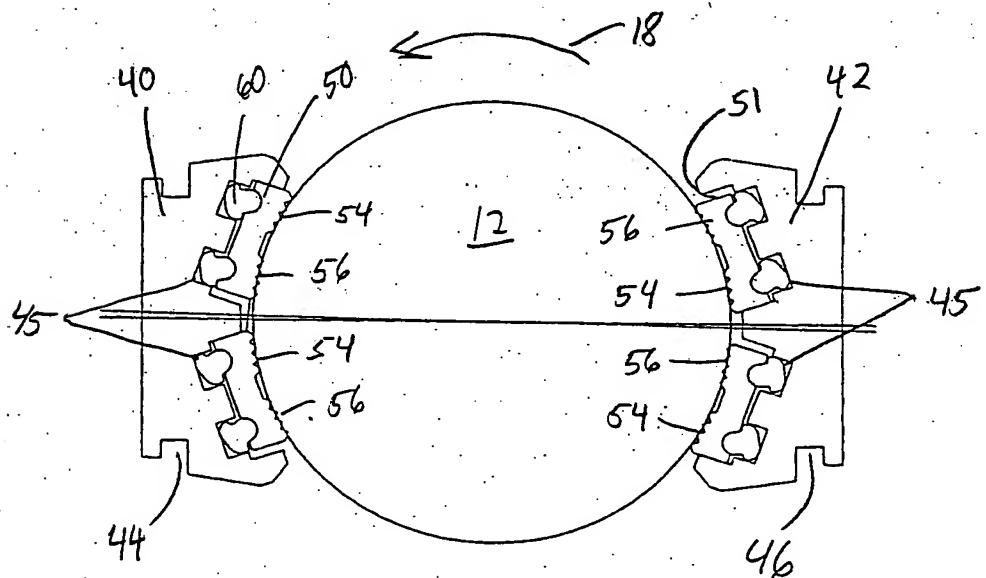


FIG. 4A

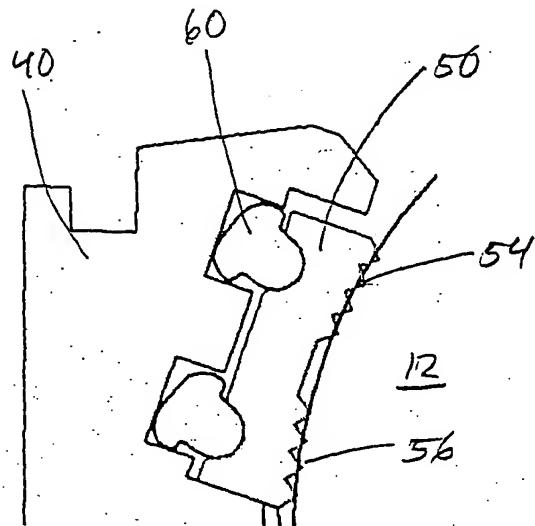


FIG. 3B

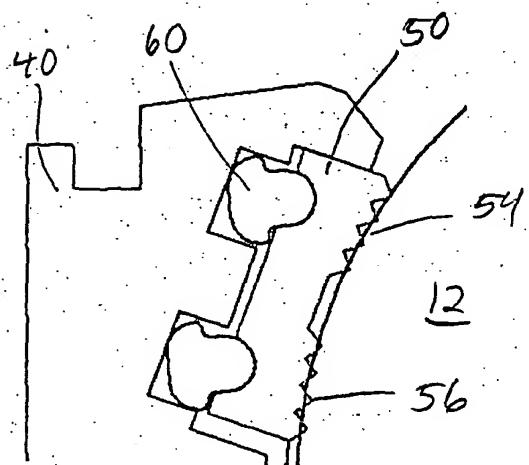


FIG. 4B

Exp. Mail #. EV303481429US;  
Att'y Docket No. 1814-18901  
For: Jaw Insert for Gripping a Cylindrical  
Member and Method of Manufacture;  
Att'y: Matt Moscicki - 713-238-8000  
Sheet 5 of 12

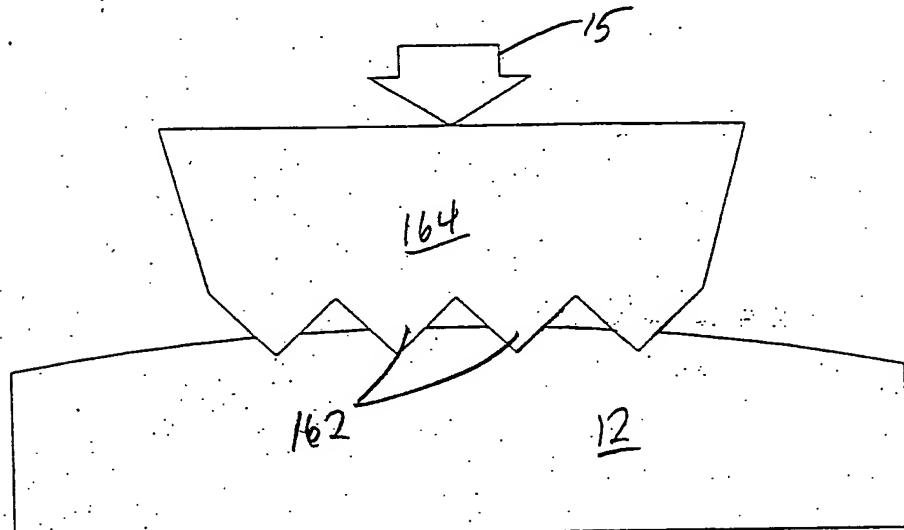


FIG. 5  
(Prior Art)

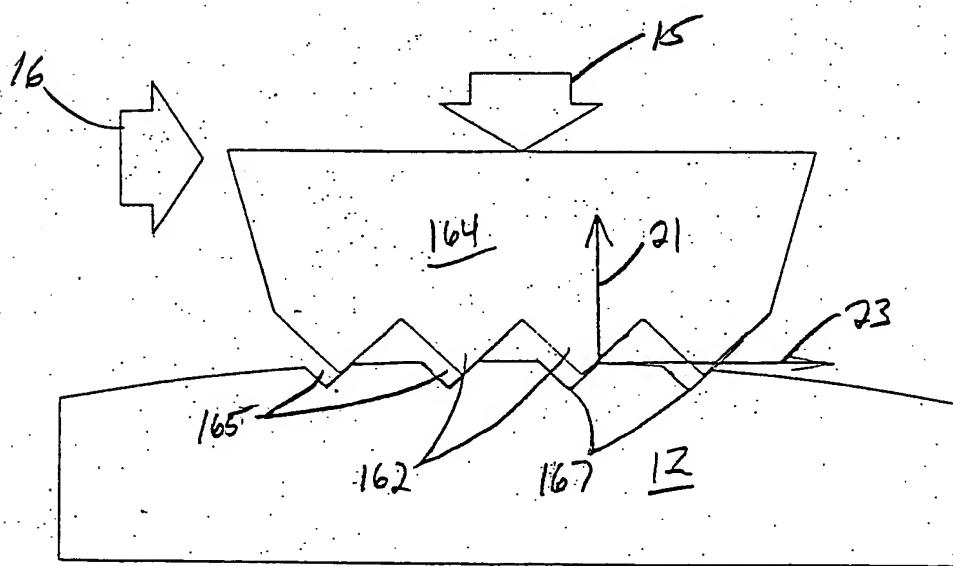
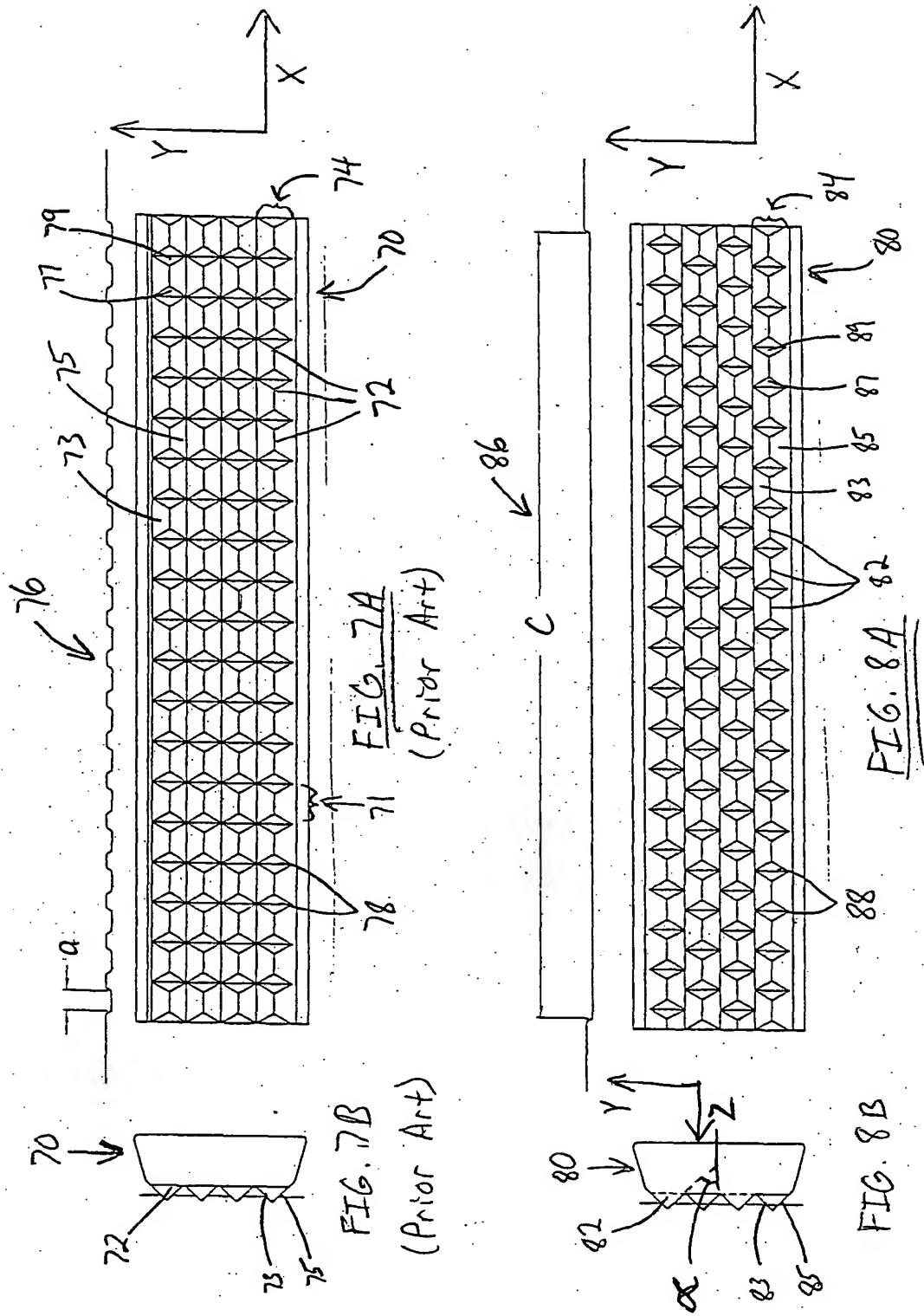


FIG. 6  
(Prior Art)



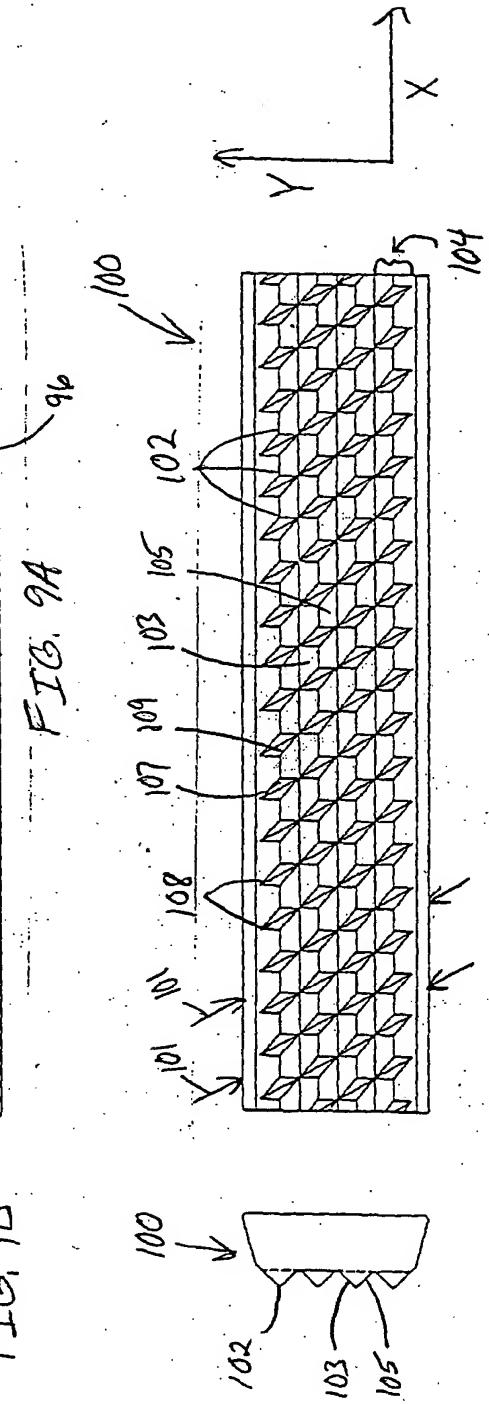
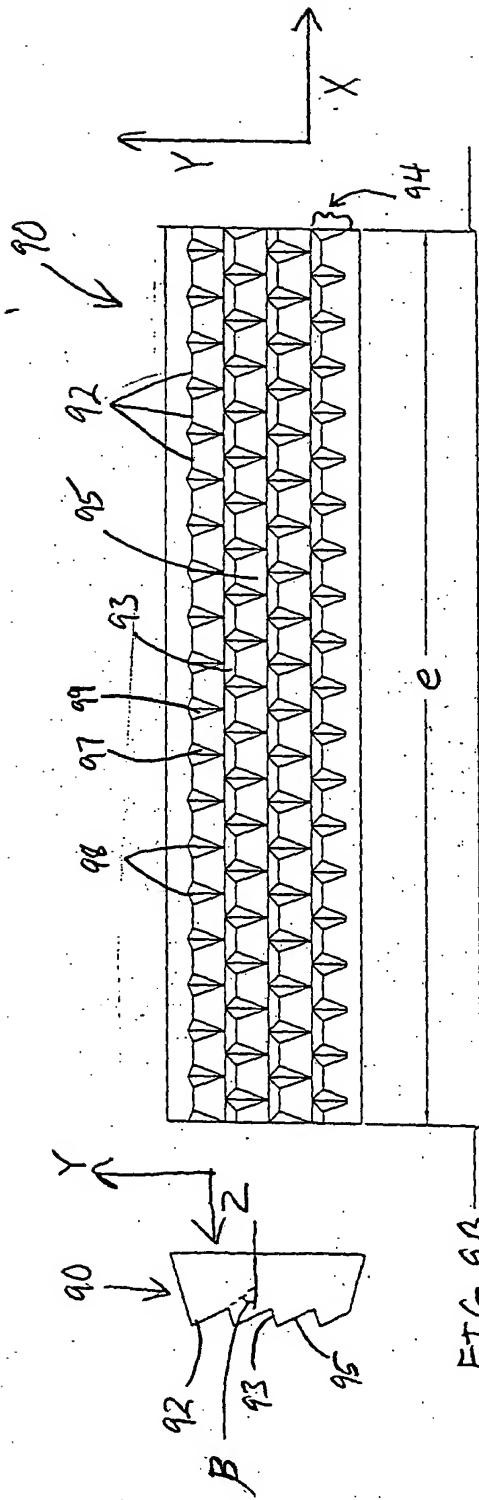


FIG. 9A

FIG. 10A

FIG. 10B

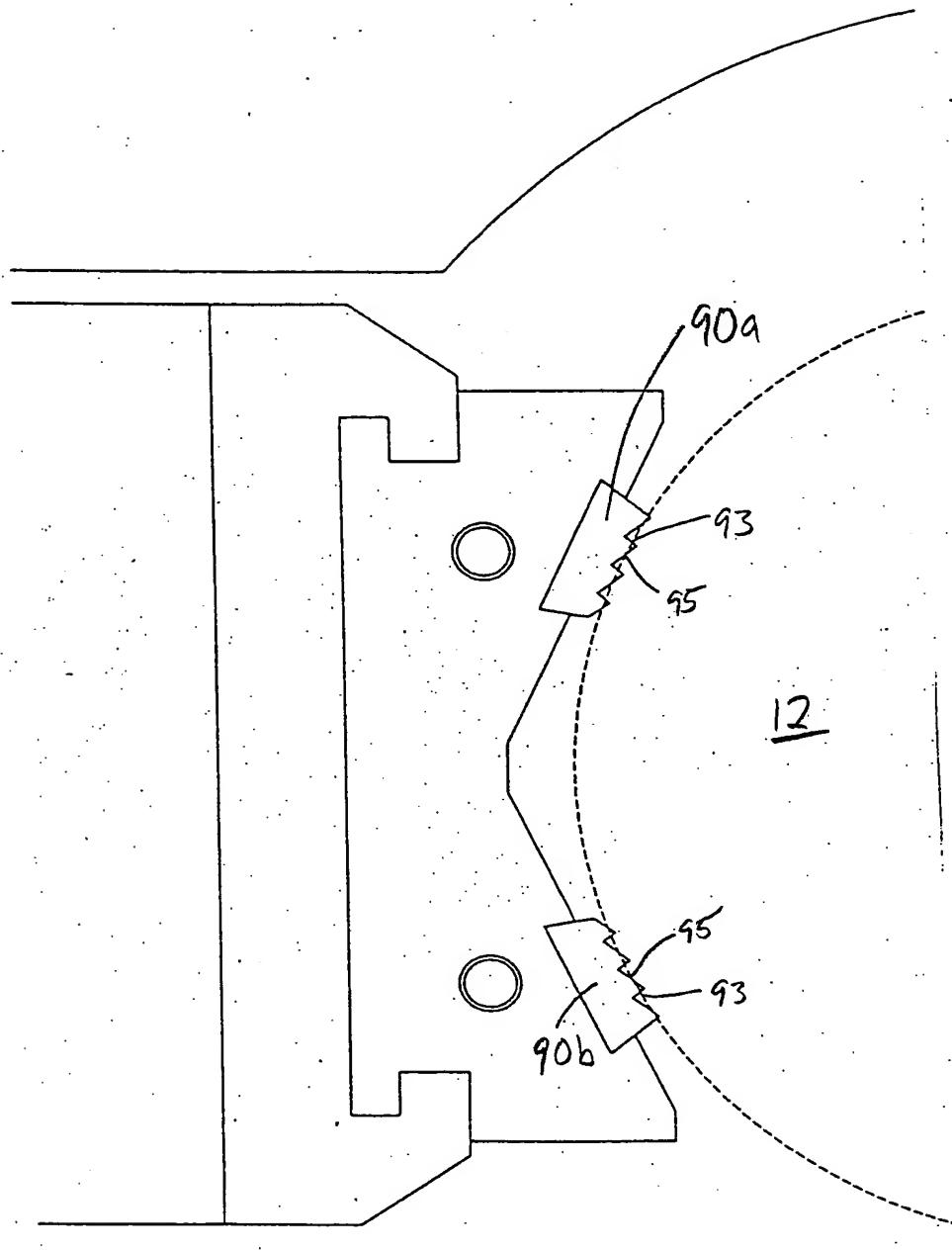


FIG. 9C

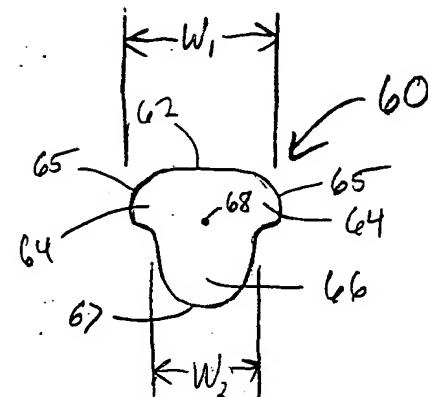


FIG. 11A

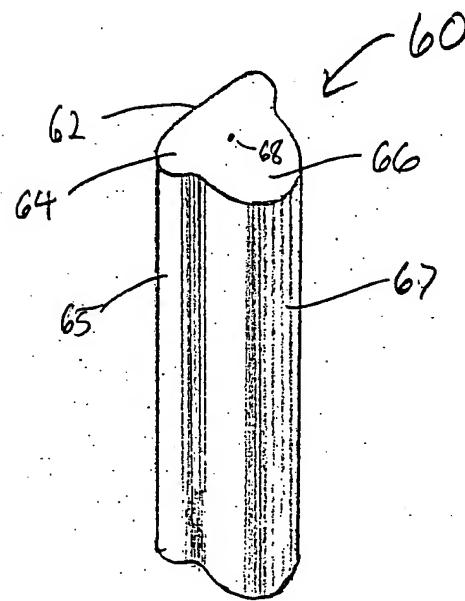
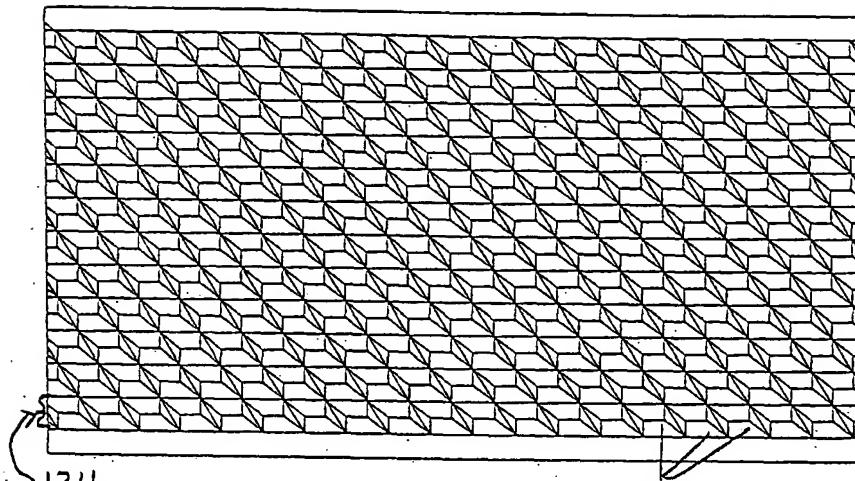
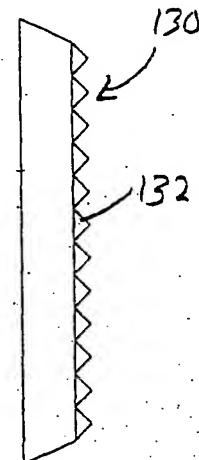


FIG. 11B



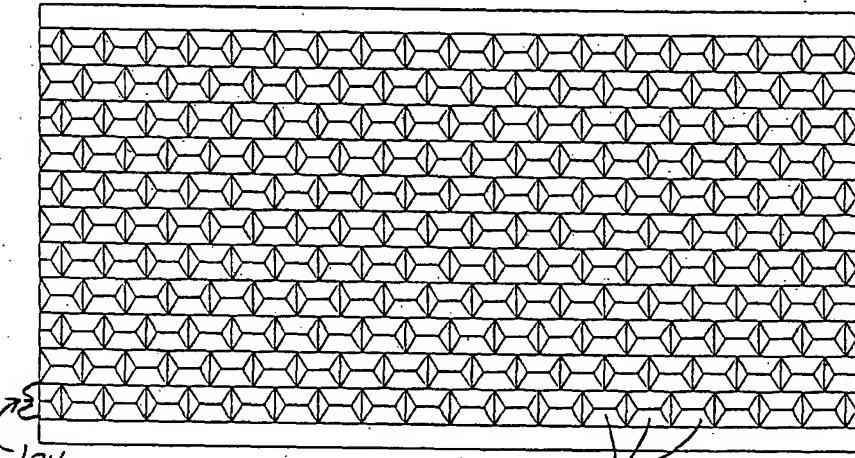
130

134 132



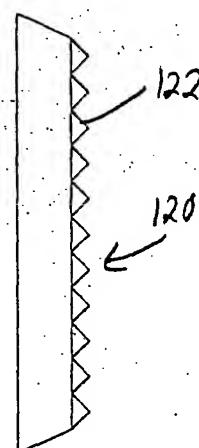
132

FIG. 13B



122 120

FIG. 12A



120

FIG. 12B

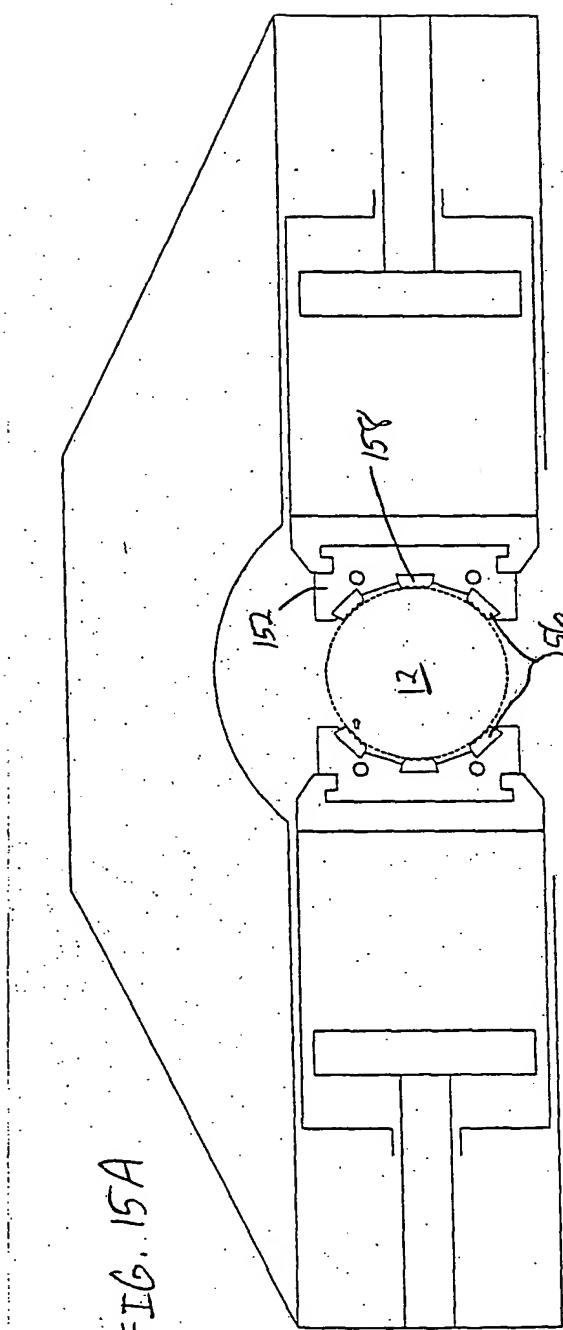


FIG. 15A

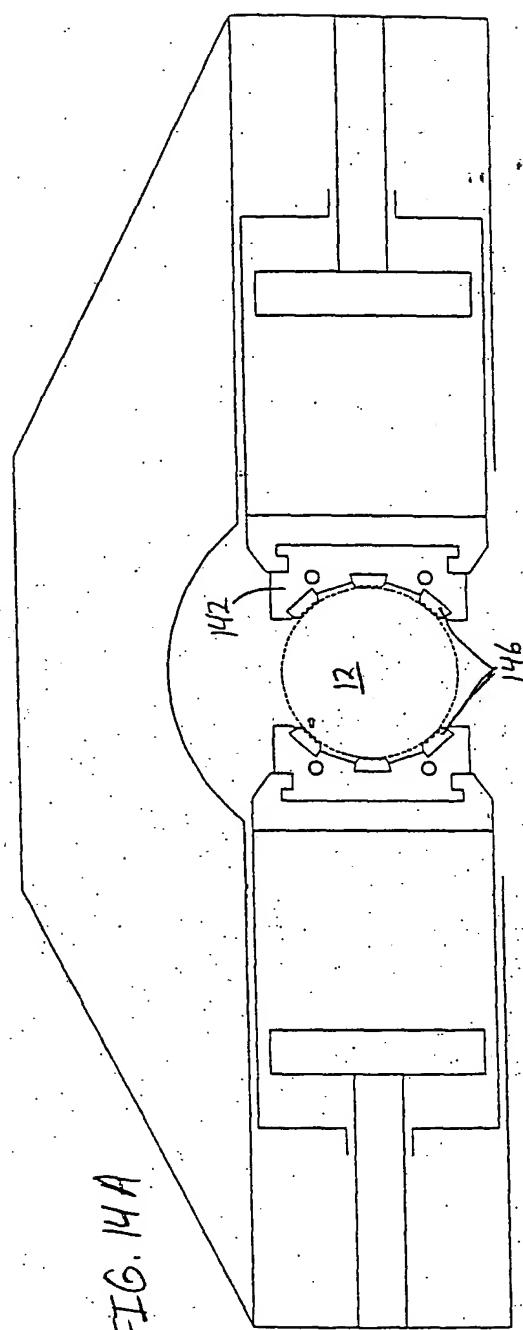


FIG. 14A

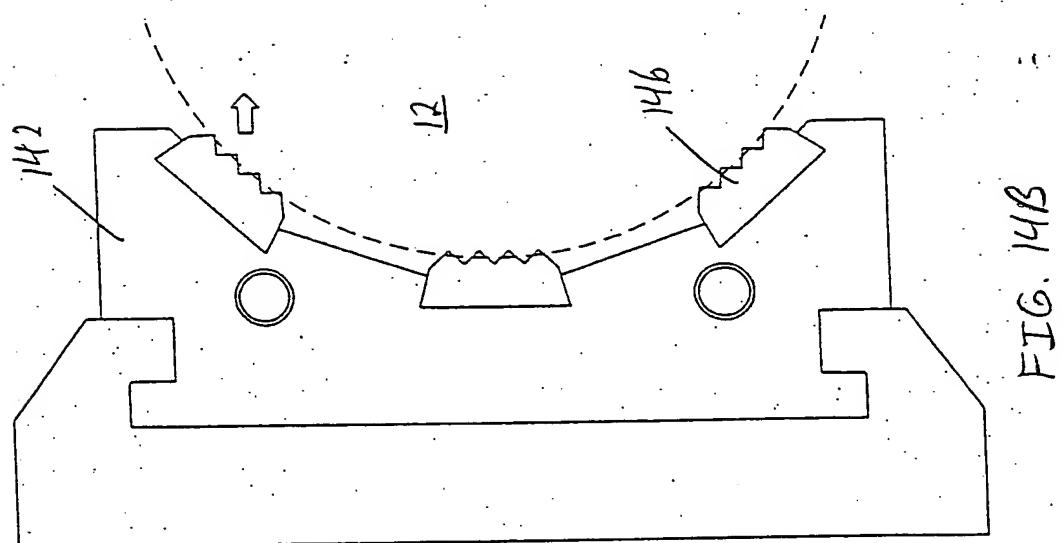


FIG. 14B

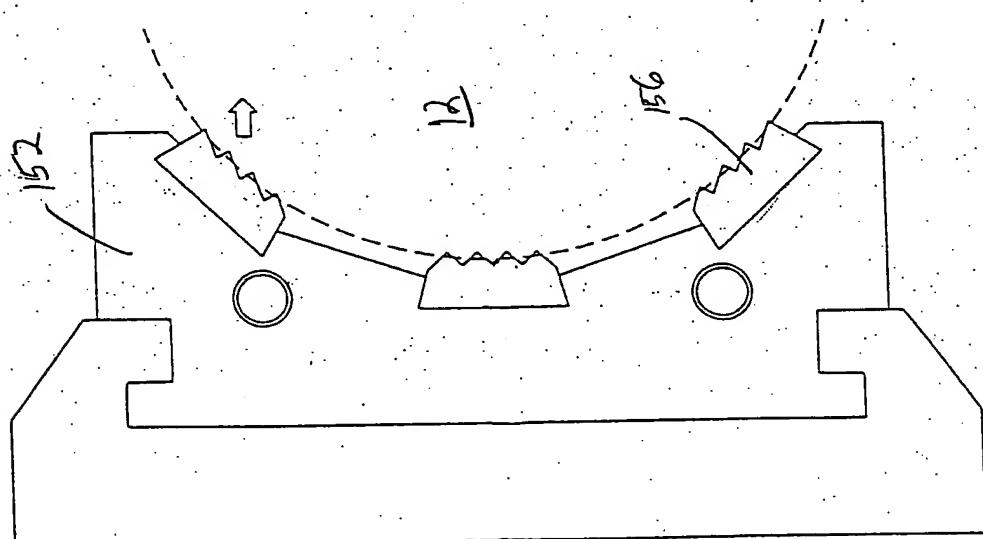


FIG. 15B